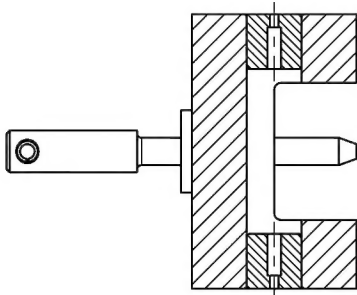
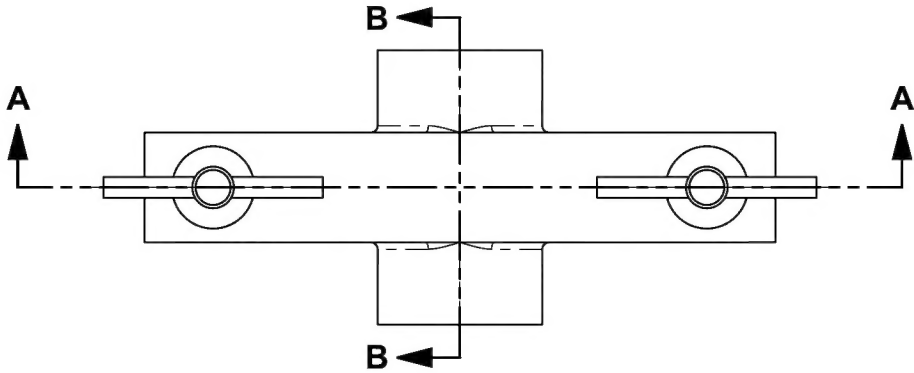
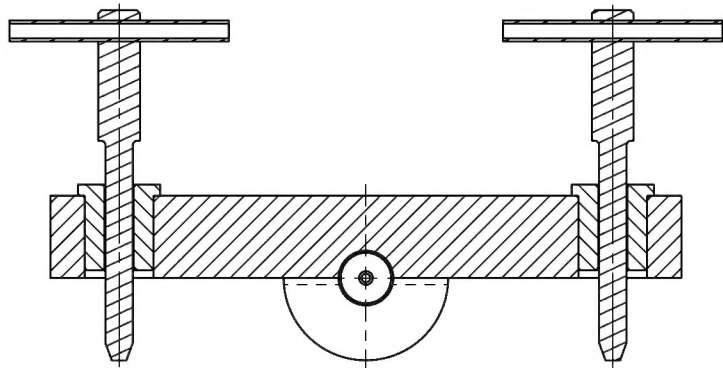


ITEM #	QTY	PART #	PART TITLE
-3	1	RB T103065-3	SUPPORT
-5	2	RB T103065-5	INSERT
-7	2	RB T103065-7	BUSHING
8	2	CARRLANE#CL-20-JP OR EQUIV.	STEEL JIG PIN 1/4" DIA. X 2" LG.

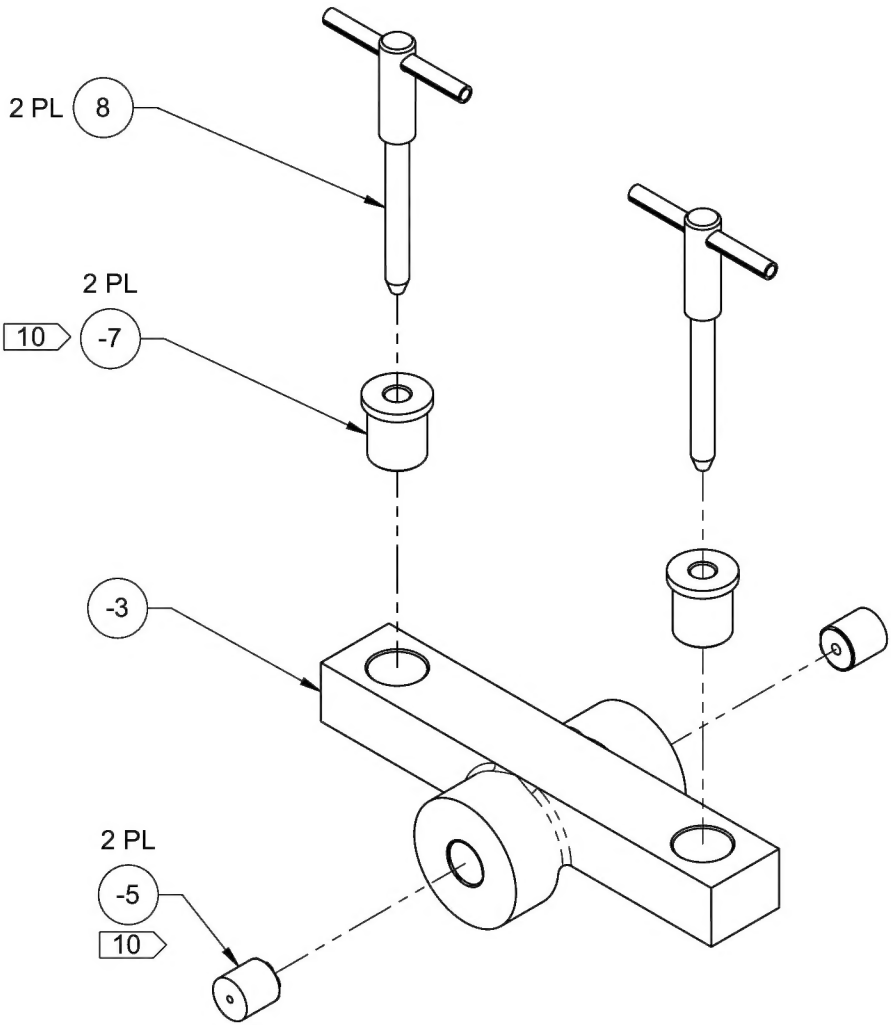


SECTION B-B




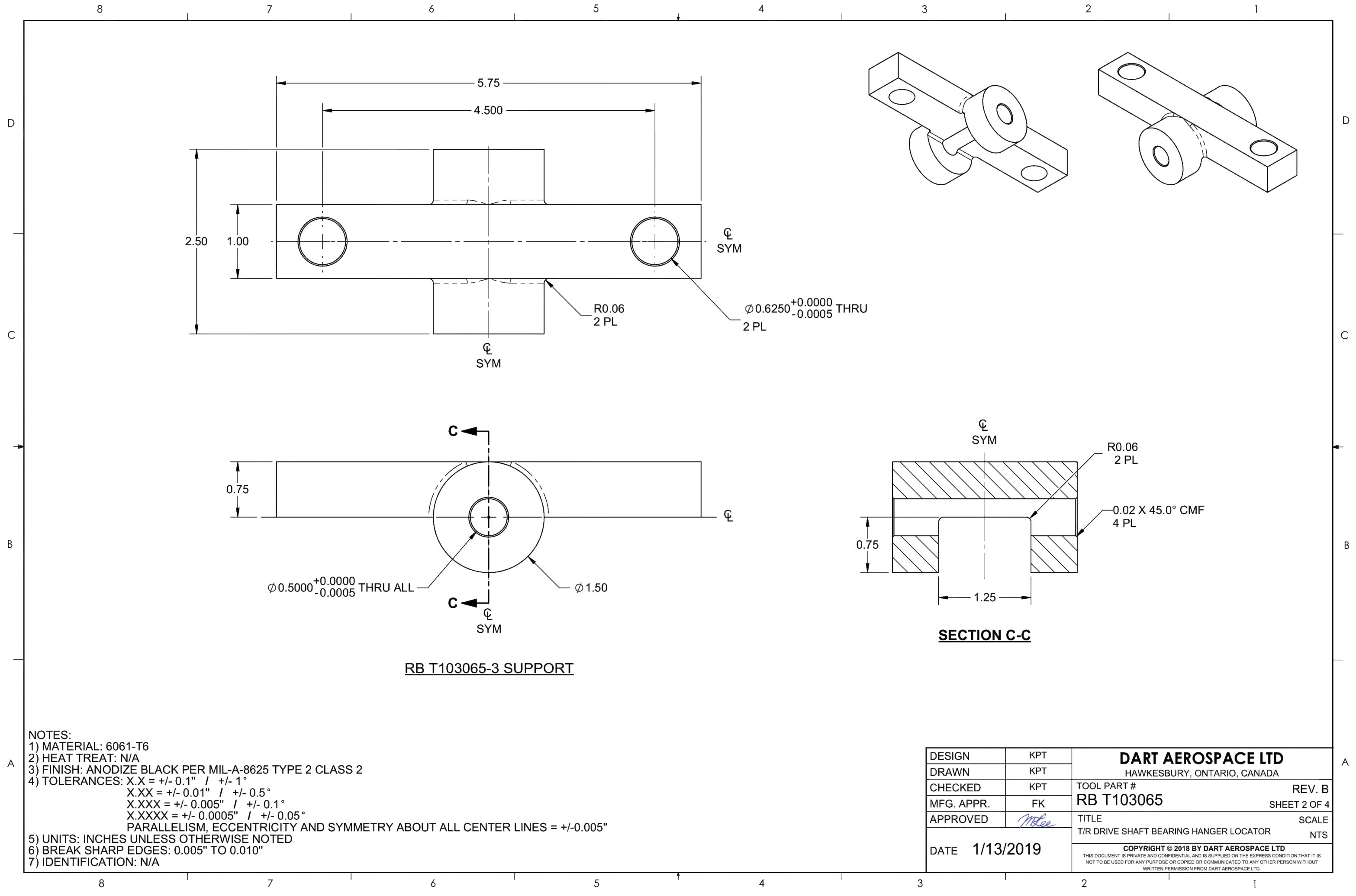
SECTION A-A

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A
 - 8) ASSEMBLE AS SHOWN
 - 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG
 - 10) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEMS -5 AND -7 WITH ITEM -3 AND REMOVE EXCESS



RB T103065 T/R DRIVE SHAFT BEARING HANGER LOCATOR

B	-3 MATERIAL WAS 2024-T3 IS 6061-T6 WITH ANODIZE BLACK FINISH. DIM WAS \varnothing 0.5000/0.4888 IS \varnothing 0.5000+0.0000/-0.0005. DIM WAS \varnothing 0.6250/0.6238 IS \varnothing 0.6250+0.0000/-0.0005. ADDED 0.02 X 45.0° CMF 4 PL.		19-501	KPT
	-5 MATERIAL WAS 4130 IS 303/304/316. DIM WAS \varnothing 0.5004/0.5002 IS \varnothing 0.5000+0.0005/-0.0000. DIM 0.02 X 45.0° CMF ADDED.			
	-7 MATERIAL WAS 4130 IS 303/304/316. DIM WAS \varnothing 0.6254/0.6252 IS \varnothing 0.6250+0.0005/-0.0000. DIM 0.02 X 45.0° CMF ADDED.			
A	New Issue		N/A	N/A
REV.	DESCRIPTION		ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	KPT			
CHECKED	KPT	TOOL PART #	REV. B	
MFG. APPR.	FK	RB T103065	SHEET 1 OF 4	
APPROVED		TITLE	SCALE	
DATE 1/13/2019		T/R DRIVE SHAFT BEARING HANGER LOCATOR	NTS	
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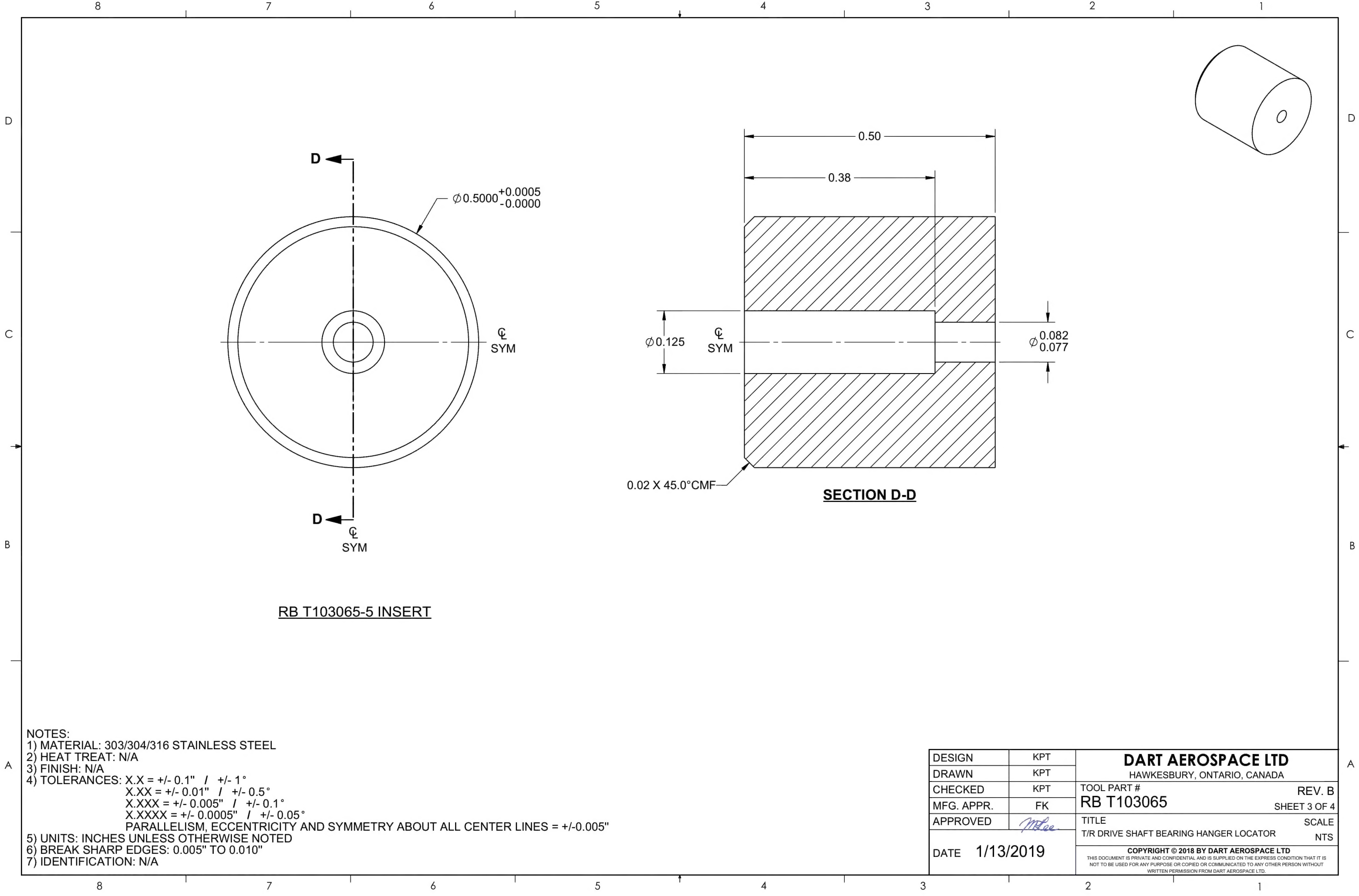


RB T103065-3 SUPPORT

NOTES:

- 1) MATERIAL: 6061-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE BLACK PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	KPT	TOOL PART #	REV. B
MFG. APPR.	FK	RB T103065	SHEET 2 OF 4
APPROVED	<i>M. Lee</i>	TITLE	SCALE
DATE 1/13/2019		T/R DRIVE SHAFT BEARING HANGER LOCATOR	NTS
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RB T103065-5 INSERT

SECTION D-D

NOTES:
1) MATERIAL: 303/304/316 STAINLESS STEEL
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	KPT	TOOL PART #	REV. B
MFG. APPR.	FK	RB T103065	SHEET 3 OF 4
APPROVED	<i>M. Lee</i>	TITLE	SCALE
DATE 1/13/2019		T/R DRIVE SHAFT BEARING HANGER LOCATOR	NTS
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